

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45130		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251161
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42668	Material	: N/A
Written By	: _____	Due Date	: 30/01/2009
Checked & Approved By	: _____	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-161 with Dart IPP D212-725-1-161"

Send a copy of this IPP

2.0	D2127251161	Stiffener Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
STIFFENER OIL COOLER

3.0 OUTSIDE SERVICE OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1 D212-725-1-161 stiffener

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-161 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45130

Part Number: D2127251161

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:22:44 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45130		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251161
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Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42668	Material	: N/A
Written By	: <u> </u>	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u> </u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-161 with Dart IPP D212-725-1-161"

Send a copy of this IPP

n 09-06-23

2.0	D2127251161	Stiffener Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-161 stiffener 45321

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-161 REV. 1

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45130

Part Number: D2127251161

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



NA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.37**Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53, Fig. 19. Material 2024T3 .040 Batch No 2648.

1.37 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.38Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54, Fig. 19. Material 2024T3 .032, Batch No. 6853A.

1.38 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.39Discrepancy:

Fabricate D212-725-1-161, Stiffener Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-161, Stiffener Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54, Fig. 19. Material 2024T3 .032 Batch No3452.

1.39 Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.40Discrepancy:

Fabricate D212-725-1-163, Clip Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-163, Clip Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 55, Fig. 19. Material 2024T3 .032, Batch No. 6853A.

1.40 Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****